

	Qualification Test Record NORSOK M-650 Edition 4	QTR No.: QTR-001
		Rev. No.: 01

Manufacturer name / Address / Web page:	VASTRUM TRANSCOM SRL, 331 A Marasesti street, 100238, Ploiesti (PH), Romania, office@vastrum.ro , www.vastrum.ro		Manufacturer Logo: VT
Reference standard:	NORSOK Standard M-650, Edition 4, September 2011 / ISO 17782		
Material Type:	Feritic / Austenitic Stainless Steel . Type 25Cr duplex		
Material designation:	ASTM A1082 UNS S32750,		
Material Data Sheet:	MDS D60/D60L Rev. 3, NORSOK M-630: 2020		
Manufacturing summary:	VT-MS-01, Date 20.06.2025	Rev. No.: 01	
Product and manufacturing process (es):	Studs, Bolts & Nuts made by machining & cold rolling from Solution Annealed bar up to 2" Diameter		
Mandatory conditions and Sub-contractors:	Chemical Testing	VASTRUM TRANSCOM Laboratory Testing	
	Mechanical Testing	VASTRUM TRANSCOM Laboratory Testing	
	Metallurgical Testing	NUCLEAR NDT Laboratory Services	
	NDT Testing	VASTRUM TRANSCOM Laboratory Testing	
Qualification Expires:	As per Cl. 6.1 of NORSOK Standard M-650, Edition 4, September 2011 (20/06/2030)		

Tested and Qualified Thickness and Weight					
Product and manufacturing process:	Test record No.	Tested thickness (inch)	Qualified thickness (inch)	Test piece weight (kg)	Qualified weight (kg)
Studs	25-386;387 (D60/60L) 25-388;389 (D60/60L)	1/2" - 1.1/8" M12 ÷ M30	1/2" ÷ 1.1/2" (D60 & D60L)	N/A	N/A
Bolts	25-390;393, (D60/60L) 25-391;392, (D60/60L)	1/2" - 1.1/2" M12 ÷ M52	1/2" ÷ 1.1/2" (D60 & D60L)	N/A	N/A
Nuts	25-396;397, (D60/60L) 25-394;395, (D60/60L)	1/2" - 1.1/8" M12 ÷ M30	1/2" ÷ 1.1/2" (D60 & D60L)	N/A	N/A

Qualification / Acceptance signatures		
Manufacturer: VASTRUM TRANSCOM SRL	Prepared by / Date: 20.06.2025  Nicoleta Nitu Quality Manager	Checked by / Date: 20.06.2025  Bogdan Mirica Managing Director

Remarks /Special remarks:

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
 This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified / Accepted by (company name / address): TUV INDIA Pvt. Ltd.	Expiry date: 20.06.2030 Signature: 
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